

BICHITRA BEHERA.

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CAREER ASPIRATION

Seeking assignments in the area of Quality Assurance of Press & Welding parts manufacturing with a growth oriented organization.

STRENGTH

- » Positive Attitude & Dedicated towards work
- » Team Building and Team work
- » Hard Working

CAREER LAYOUT

ORGANISATIONAL WORK EXPERIENCE: 8.5 Years onwards In Quality Assurance

Present Employer

Presently working in **SKH Metals Ltd From Jan 2016 to till date as Junior Engineer**. SKH is **IATF 16949 /2016 and ISO: 14001** certified company with a total turnover of Rs.600 cr. Main products are **Axle Housing, Fuel tanks, suspension frames, Body parts and heavy press products for MARUTI SUZUKI INDIA LTD.**

JOB Responsibilities: - Supplier Quality Assurance welded stamping

- Efficiently Handling Customer Complaints & Defining Root cause by using Quality Tools Why Why Analysis and Exceeding Customer Satisfaction with corrective and preventive action.
- Good knowledge of inspection and sheet metal part defects ,Calculate the accuracy of stamping parts as per panel checker inspection report and analysis the defects ,correct the part as per requirements.
- Having a good experience for control and guide contractual manpower and their output as per company norms.
- Prepare the Floor wise audit Plan as per Control plan & Audit As per schedule Process Check sheet.
- Prepare the Documents as per Maruti Inspection Standard (**MISP**) and **IATF** requirements.
- Resolving In-Process Quality Issue , Give On Job Training To subordinates due to which the 30 % complaints closed at initial stage & Morning meeting on daily bases.
- Display on the board customer complaints, work instructions, process flow chart.& **MARU-A Parts**.
- Analysis the process Simulation and find the root cause of problems and take action against the issues.
- Take the Counter measure and Prepare the **A3** sheet against the customer complaints.
- Knowledge of Problem Solving Tools like
- **7 QC TOOL,5-WHY-ANALYSIS,ISHIKAWA DIAGRAM ,STUDY OF PART PROCESS,TPM,KAIZEN.**
- Raise the **QPCR** regarding supplier problems and monitoring their closer.
- Cross verification FOA,MOA,and LOA as per check sheet for control the defects at customer end.
- Responsible for Destructive and Non Destructive test for spot welding testing.
- Review and revalidation the PCS and FMEA in any change in process from customer side.
- Submitted the Summery of Monthly inspection report as per Monthly requirement.
- Handling the revalidation audit and activities as per customer (MSIL) schedule.
- Maintain the quality of **BIW, PAINTED**, and sheet metal parts on Quality Gate as per **MSIL** requirement.
- Strong Knowledge of **Sheet Metal Press,Welding defect & GD&T Dimensions.**

- Doing GEMBA with CFT team regarding Quality issues and for their closers.
- Collect the SMIR reports and 4M change records from shop floor as per Monthly schedule and submitted to MSIL
- Prepare Quality rating data and PPM as per monthly requirement.
- APQP, PPAP documents (CHECK SHEET, PFD, CONTROL PLAN, FMEA).
- Daily monitoring of shop floor TPM activity, All check sheets and assuring all gauges ,fixture and process are working as per Control plan.
- To ensure Quality of Manufacturing Product with poka yoke.
- All type Paint test like peel off test, coating thickness, Gloss test, bend test, salt spray test,Xylen test.
- To analyze supplier Problem, containment action and take corrective and preventive action.
- Working on Kaizen, Suggestions, Improvement, cost reduction and benchmarking activities.
- Prepare Internal Audit schedule as per Shop floor and Line wise as per PCS.
- Involving with NPD team for new products Development as per IFM procedure with records.
- Daily Line rejection analysis and their Corrective actions (Red Bin Analysis)

JOB Responsibilities: - (Quality of BOP Parts)

- Communicate the supplier against There Quality issues by mail & telephonic.
- Making the MOM. with supplier against the problem & resolve the issue as per PDCA cycle.
- Responsible for BOP Parts Inspection as per parameter ,Supplier Rejection Data Collection and Analysis
- Responsible to arrange vendor meeting quarterly for all vendors for issues & their closers.
- Daily monitoring of shop floor 5-S,All check sheets and assuring all Machine, gauges ,fixture and process are working as per system.
- Layout inspection of the parts both ongoing process & New Development as per ballooning drawing Of Gravity die casting and high pressure die casting parts.
- Analysis the Shop performance, Rejection control & Graph to Increase Productivity and reduce Defect, Rejection and Consumable cost etc.
- Control process parameters to ensure Quality of Product as per specifications.
- Prepare Quality MRM data ,PPM as per rejection monthly basis.

SPECIAL PROFESSIONAL TRAININGS

- **Seven Quality Control Tool, Kaizen, FMEA, 5 Why, PPAP.**
- **Aware to ISO 9000: 2008, ISO/TS 16949: 2009**

COMPUTER KNOWLEDGE:

- M.S. Office
- SAP.

EDUCATIONAL QUALIFICATION

- Passed 3-Years Diploma in year 2015 with Mechanical Engg.From SCTE&VT, odisha.
- Passed 12th Std. in year 2011 with Arts from Council of higher secondary education,odisha.
- Passed 10th Std. in year 2009 from Board of secondary Education,odisha.

PERSONAL INFORMATION

Father's Name : Pramod kumar Behera
Date of Birth : 12/04/1994
Permanent Address : Bhuan bhuin , Alladigram,Ganjam(Odisha)
Pin - 761019
Nationality : Indian
Marital Status : UnMarried
Language Known : English , Hindi and Odia
Salary Expected : Negotiable

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